



Inquiry Machine Tap / Forming Tap

Machine Tap / Forming Tap - Definition:

Tap type: Machine Tap Forming Tap Set of Taps

Thread type (e.g. Metric - M): Nominal diameter:

Pitch: Standard If different

Tolerance level:

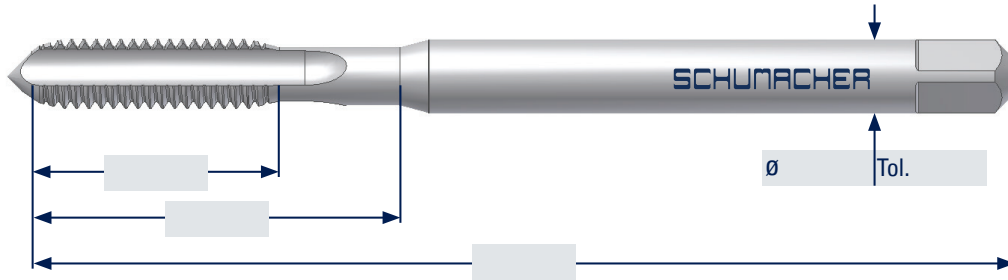
Rotation direction: RH LH



Dimensions:

Constructional dimensions (DIN 371 etc.):

Special dimensions:



Square dimensions:

Acc. to norm

Without Square

Special Square dimensions:

Square size:

Square length:

Clamping surface

Application-specifications:

Material: Tensile strength (N/mm²): Hardness (HRC):

Thread depth:

Core hole type: Through holes Blind holes Blind and through holes

Core hole depth:

Center type: Full external center/male center Step center Internal center/female center

Number of flutes: Acc. to norm Special

Flute type: Straight flutes Spiral point Spiral flutes Degree RSP LSP

Straight oil grooves Without flutes

Chamfer form:

A (6-8 steps)

B (3,5-5 steps)

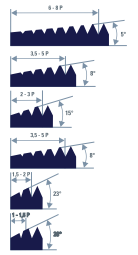
C (2-3 steps)

D (3,5-5 steps)

E (1,5-2 steps)

F (1-1,5 steps)

Special chamfer length (Length in mm)



Additional details:

Basic substrate: HSS-E HSS-E/PM Solid Carbide

PM-Line by Schumacher

VHMtec by Schumacher

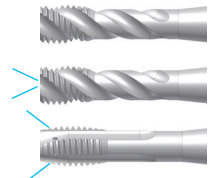
Surface / Coating: Bright Nitrided TiN CrN VAP TiCN TiAlN

Internal coolant: no coolant

axial

radial

Interrupted thread: no yes



Competitor items used (if relevant):

Comments:

Name: Date:

